

# AUTOMATIC 2-COLOR FOAM EVA INJECTION MOULDING MACHINE

## MODEL : KS-9906E2



### Mould Clamping Unit

- Work Station : 6
- Clamping Force : 130 Tons
- Opening Stroke : 350 mm
- Mould Dimension : 290 x 550 mm
- Mould Height : 100 – 350 mm
- Height of injection nozzle : 60/160 mm
- Heating Power : 10.14kw/station

### Injection Unit

- Injector : 2 sets
- Screw Diameter : 65 mm
- Screw LD ratio : 23 L/D
- Max. Inj' volume : 1,060 cc
- Injection Pressure : 1,000kg/cm<sup>2</sup>
- Injection Speed : 10 cm/sec
- Screw Turning Speed : 0-120 RPM

### Electricity Consumption

- Heating Power of Injector : 12.155 Kw
- Heating Plate : 60.84 Kw
- Dual Color Heating Plate : 86.44 Kw
- Hydraulic Unit Motor : 59.68 Kw
- Total Electric Consumption : 168.719 Kw
- Oil Tank : 850 L

### Machine Dimension

- Dimension : 8.56 x 4.9 x 3.01 M
- Weight : 27.35 Ton



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